



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3755-041
Job Sheet 187348



Part No: D3755-041

Job Qty: 4 ea

Part Name: Seat Cushion



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/3/18

Job Tracking No:

Due Date: 12/21/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG D3753 REV D, D3755 REV C IPP: A 08.11.17 New issue EC verified by:DD IPP Rev:B 10.04.13 as per ECN10-539 Verified by:EC IPP Rev:C 10.05.03 remove velcro per comment (W/O 58260) DD verified :EC IPP REV:D 18/05/29 As per NCR17-6407 JFS Verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	4 pcs	C.B.	12/21/18	0.00	0.00	Purchasing		JAN 1 1 2019
110	Packaging	4 pcs	C.B.	12/21/18	0.00	0.00	Packaging2		JAN 1 1 2019
120	QC	4 pcs		12/21/18	0.00	0.00	QC6		38
130	Packaging	4 pcs		12/21/18	0.00	0.00	Packaging3-1	\$338	JAN 2 8 2019
140	QC21-SA	4 Ea		12/21/18	0.00	0.00	QC21		21 JAN 2 8 2019

Part Op 100 - Issue P/O: 41818 Manufacture D3753-1 cushion as per dwg Dwg D3753 Upholster as per Dwg D3755

Descriptions: Supplier: Aerotex Material release note is required

110 - Receive & Inspect for Damage & Mat'l Certs

120 - QC6- All purchased or subcontracted products

130 - Identify as per dwg & Stock Location:

140 - QC21- Final Inspection - Work Order Release

CL DEC 03 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3755-041P	Seat Cushion	4 pcs (1 ea)	100-Purchasing	5144231

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3755-041P	4	0	0

Part Specifications



Container No: S144245



Part: D3755-041

Job No: 187348

Serial No/Batch: S144245

Revision: D, E

Inspector:

Exp Date:

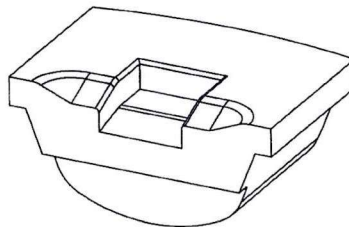
Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

could not be found.

Plex 12/3/18 9:14 AM dart.lavoie.chantal

ITEM	QTY -041	QTY -1	PART NUMBER	DESCRIPTION
1	X		D3755-041	CUSHION
2	1	X	D3755-1	COVER
3	1		D3753-1	SEAT FOAM
4		2	LOOP STRIP, 2"	3M SJ3418FR, 2" WIDE BEIGE OR D3800-1-200-100
5	A/R		LOOP STRIP, 1"	3M SJ3418FR, 1" WIDE BEIGE OR D3800-1-100-400
6		A/R	HOOK STRIP, 1"	APLIX 800, A800R0025H958-1, 1" WIDE BEIGE OR D3800-3-100-400
7		A/R	FABRIC	JACKSON GREY MIX
8		A/R	THREAD	BONDED POLYESTER, 14.2 lb BREAK STRENGTH, GREY COLOR
9	A/R		ADHESIVE	3M 1300 / 1300L RUBBER AND GASKET ADHESIVE OR SILAPRENE DC12906 SPRAY GRADE HPL CONTACT ADHESIVE
10		A/R	ZIPPER	PACANNA BRASS AUTOLOCK ZIPPER #5



D3755-041 CUSHION

RELEASED

2018 MAY 22
PCN 18-716

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3755-041" USING LABEL
- 7) WEIGHT: 3.3 lbs APPROX
- 8) SEW D3755-1 COVER TO FIT D3753-1 SEAT FOAM
- 9) STITCH ZIPPER ALONG EDGE OF SEAM TO CLOSE COVER
- 10) TO PULL FABRIC AGAINST FOAM IN CONCAVE AREAS, STITCH HOOK STRIP (1") TO INSIDE OF COVER AS REQ'D. BOND LOOP STRIP (1") TO FOAM.
- 11) STITCHING: 4-6 STITCHES PER INCH, USE MIN 1/2" BACKSTITCH, NO LOOSE THREADS
- 12) CUSHION SHAPE / FORM / PATTERN TO CONFORM WITH TEMPLATE DT9419
- 13) ANY REQUIRED BONDING SHOULD BE DONE WITH SILAPRENE DC12906 SPRAY GRADE HPL CONTACT ADHESIVE OR 3M 1300/1300L RUBBER AND GASKET ADHESIVE

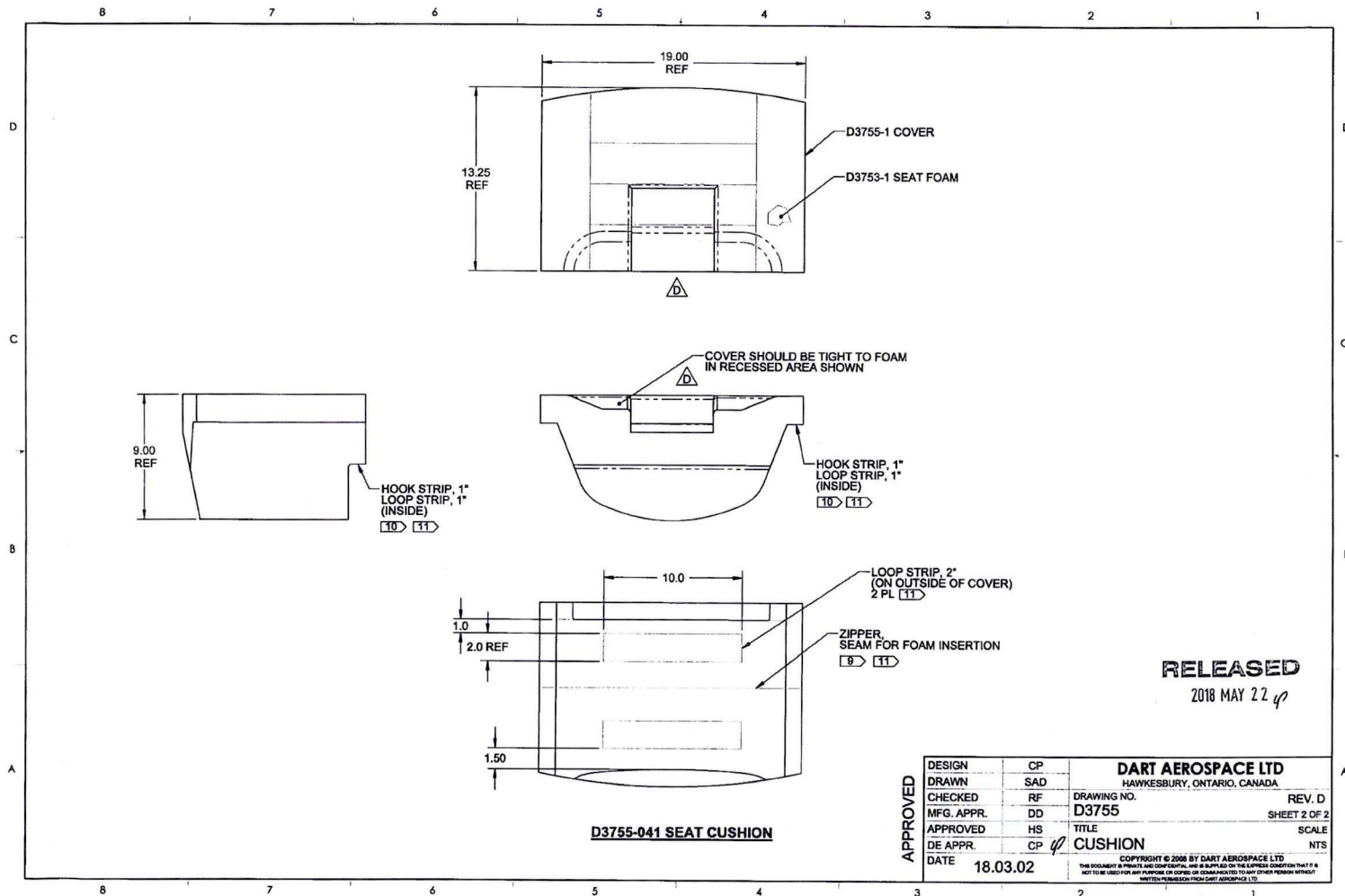
D	ADDED CUTOUT ON FRONT END OF SEAT, REASON NCR17-6467	SAD	18.03.02
C	UPDATE TO VIEWS/NOTES DUE TO D3753 BEING RESHAPED & NEW MFR. FABRIC, HOOK, LOOP, ADHESIVE CHG (D5-1), ADD ZIPPER (D5-1, B4-2), REF PAR 08-030.	CP	10.02.02
B	COVER NOW CLOSED WITH SINGLE SEAM (2N A8-1, B3-2), D3800-1-100-300 WAS D3800-1-100-500 (D8-1), D3800-3-100-300 WAS D3800-3-100-500 (D8-1), ORIENTATION OF D3800-1-200-500 CHANGED (B3-2), ADD ITEM NUMBERS TO PART LIST (D8-1)	CP	08.10.21
A	NEW ISSUE	CP	08.09.09
REV.	DESCRIPTION	BY	DATE
DESIGN	CP		
DRAWN	SAD		
CHECKED	RF		
MFG. APPR.	DD		
APPROVED	HS		
DE APPR.	CP		
DATE	18.03.02		

APPROVED

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D3755
REV. D
SHEET 1 OF 2
SCALE
NTS

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041818**

Supplier: AET002-VC
Aerotex Interiors Inc.
2340 PEGASUS WAY NE, UNIT 151
Calgary
AB
T2E 8M5 Canada
Phone: 403 295 8770
Fax: 403 313 0793

Attention: , Scarlett

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041818

PO Date: 11/22/18

Due Date: 12/11/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments: ESTIMATE NO. E80168

E-MAILED
DEC 03 2018

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		D3755-041P		Seat Cushion : Various STC's receive pcs wo 186927	Firmed	-	12/11/18	4 Ea	0 Ea	4 Ea	\$900.00/Ea	\$3,600.00
Line Item Note AS PER DWG D3755 REV. D wo 187348 · Firmed - Sub Total: 8 0 8 \$7,200.00 Grand Total: \$7,200.00												

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 12/3/18 11:28 AM dart.lavoie.chantal



151 - 2340 Pegasus Way NE
Calgary AB T2E 8M5
403-295-8770
info@aerotex.ca
GST/HST Registration No.:
139110308RC0001

Packing Slip

INVOICE TO

DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A1K7

SHIP TO

DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A1K7

FedEx Ground 151793240

INVOICE

80249

DATE

19/12/2018

CURRENCY

CAD

SALES REP

JX

PO NUMBER

PO041818

ITEM# - DESCRIPTION

PART NUMBER / SERVICE

QTY

Seat Cushion as per DWG D3755 Rev D
PN: D3755-041

Helicopter Interiors

4 sh:prod

4 remaining

DAS
38
3-89

C/E

S 1. Organization issuing certificate. Aerotex Interiors Inc., #151-2340 Pegasus Way NE Calgary, AB T2E 8M5		2.				3. Work Order / Contract / Invoice 80249	
4. Customer Name/Address DART Aerospace LTD 1270 Aberdeen Hawkesbury, ON K6A 1K7 CANADA						5. Purchase Order PO041818	
6. Unit	7. Materials Used for Items	8. Specifications	9. Batch	10. Item	11. Part Number	12. Quantity	13. Status
1	1" Velcro Loop –Beige	D3800-1-100-700	6921	SEAT CUSHION	D3755-041P	4	NEW
2	1" Velcro Hook – Beige	D3800-3-100-700	6921				
3	2" Velcro Loop – Beige	D3800-1-200-600	6921				
4	Fabric	Jackson GreyMix	7696				
5	Thread – Bonded Polyester Grey	14.2In Break strength	6566-3				
6	Adhesive	3M 1300/1300L Adhesive	8976				
7	Zipper	PaCanna Brass Autolock Zipper #5	N/A				
8	Foam	Seat Foam	9009				
14. Remarks I certify that the materials supplied for the Purchase/Repair Order listed above conform to Aerotex Interiors's material/process specification and are in all respects in conformance with the contract requirements. I further certify that items have been fabricated to established specification to confirm with DWG. NO. D3753 REV.E							
15. Signature 				16. Title Director of Maintenance			
17. Name Jack Poovong				January 10, 2019			

DAS
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2-89